

OPERATION MANUAL



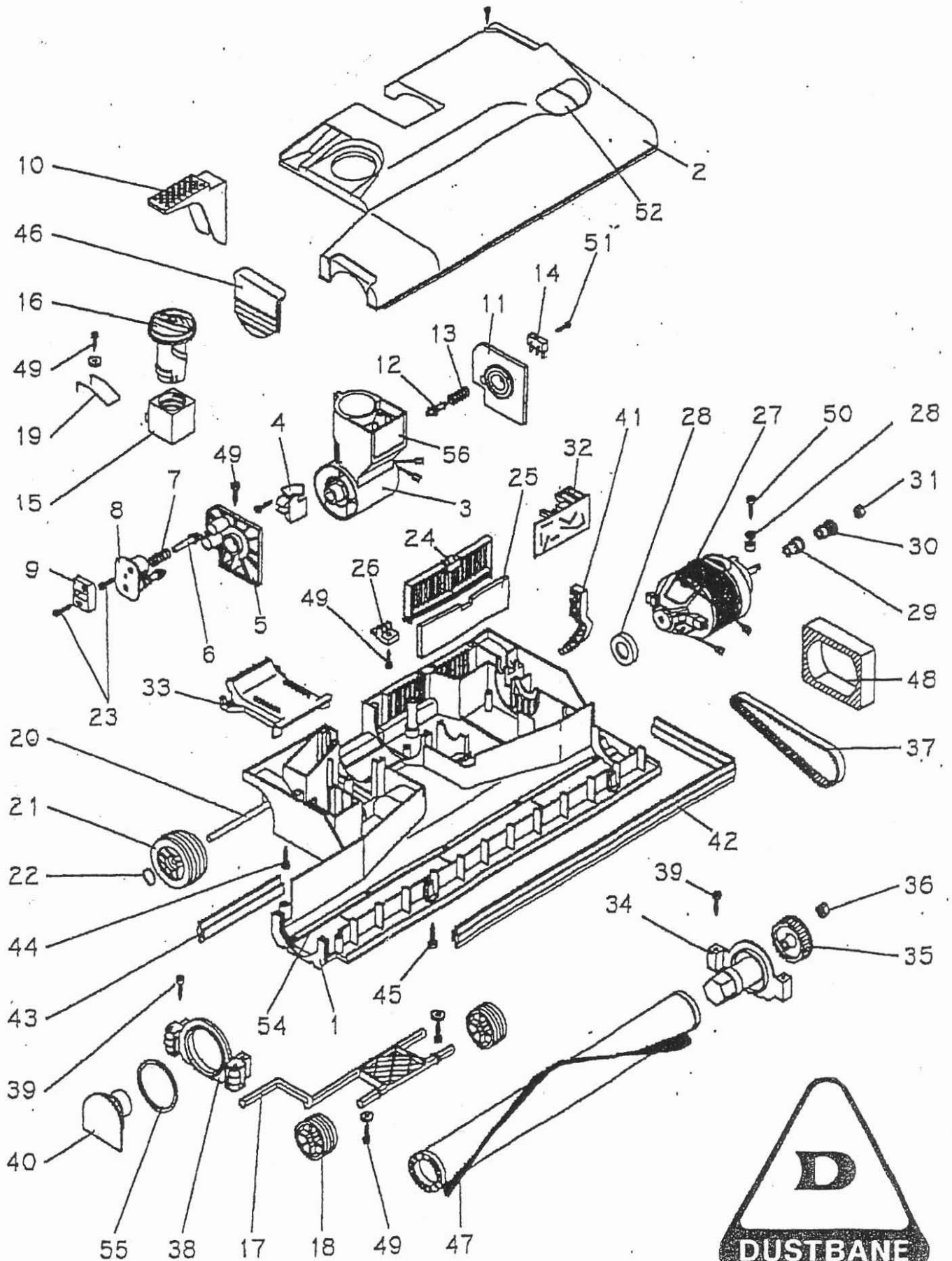
PRO HEPA

Upright Vacuum

Item Code for 15": 28410
Item Code for 18": 28411
Item Code for 20": 28412

Edition 02 04 16

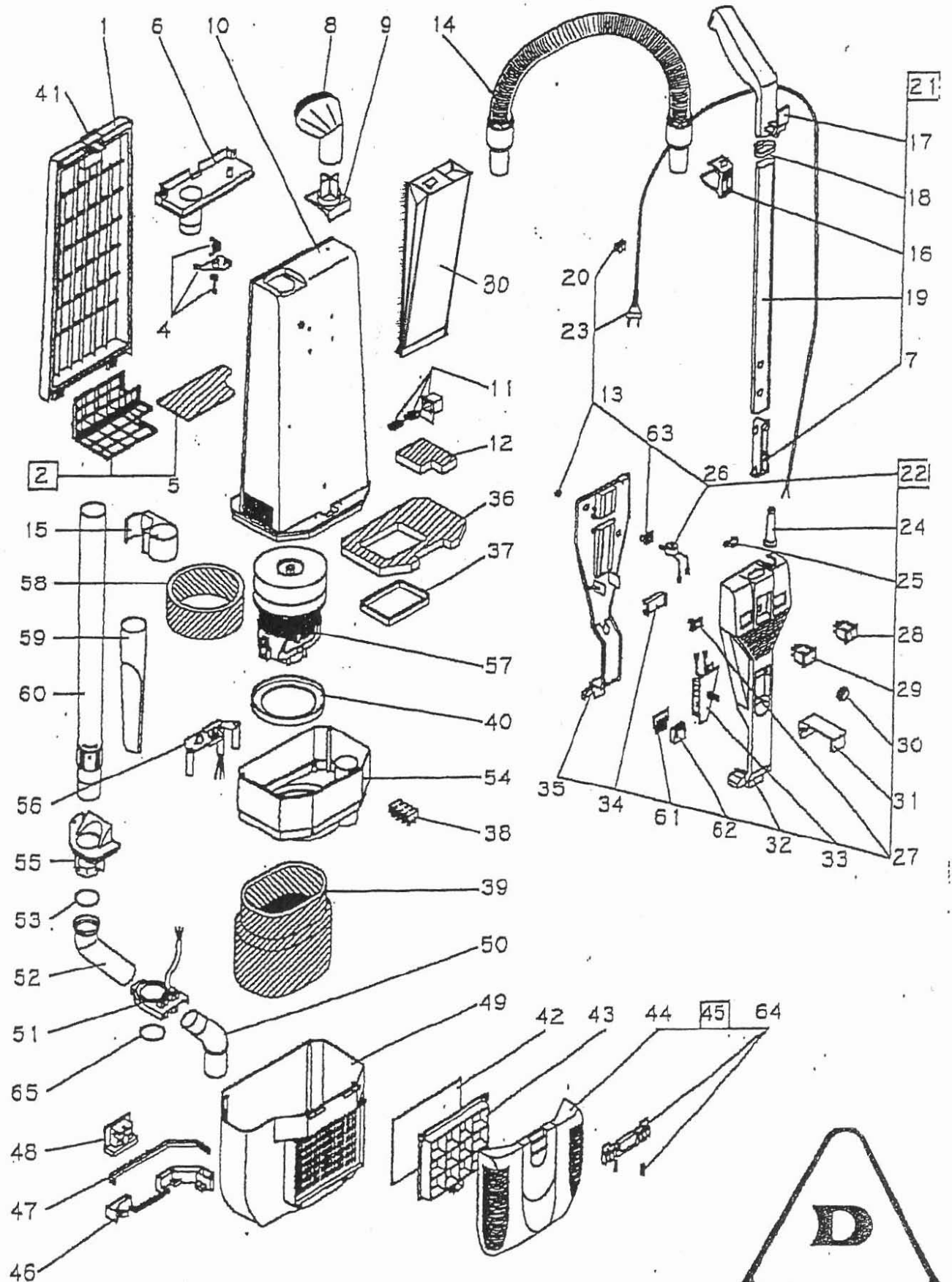
DUSTBANE PRO RX HEPA VACUUM POWER BRUSH PARTS DIAGRAM



DUSTBANE PRO RX HEPA - VACUUM POWER BRUSH PARTS LIST

ITEM #	CODE #	DESCRIPTION	ITEM #	CODE #	DESCRIPTION
01	24623	BRUSH HOUSING - PRO 380 (15")	31	24651	BRUSH MOTOR PULLEY NUT
01	24624	BRUSH HOUSING - PRO 450 (18")	32	24567	BRUSH MOTOR CIRCUIT BOARD
01	24625	BRUSH HOUSING - PRO 500 (20")	33	24652	CHANNEL COVER
02	24626	BRUSH HOUSING COVER - PRO 380	34	24653	LEFT BRUSH SUPPORT ASSY
02	24627	BRUSH HOUSING COVER - PRO 450	35	24576	LEFT BRUSH PULLEY
02	24628	BRUSH HOUSING COVER - PRO 500	36	24575	BRUSH PULLEY NUT
03	24629	COMPLETE JOINT V120/60	37	24572	BRUSH DRIVE BELT
04	24630	JOINT PIN SLIDE (DOUBLE)	38	24654	WHEEL/ROLLER SUPPORT
05	24631	RIGHT SUPPORT JOINT	39	24655	SCREW, 3.9 X 16
06	24632	PLUNGER	40	24656	RIGHT BRUSH SUPPORT
07	24589	SPRING (PLUNGER)	41	24657	SLIDE LEVER
08	24633	DOUBLE PIN BUSHING	42	24658	FRONT BUMPER - PRO 380 (15")
09	24634	DOUBLE RELEASE PLATE	42	24659	FRONT BUMPER - PRO 450 (18")
10	24635	FOOT PEDAL	42	24660	FRONT BUMPER - PRO 500 (20")
11	24636	LEFT SUPPORT JOINT	43	24661	REAR BUMPER - PRO 380 (15")
12	24564	SWITCH ACTIVATOR PIN	43	24662	REAR BUMPER - PRO 450 (18")
13	24637	ACTIVATOR PIN SPRING	43	24663	REAR BUMPER - PRO 500 (20")
14	24566	BRUSH MOTOR SWITCH	44	24664	SCREW, 4.8 X 50
15	24638	BRUSH ADJUSTMENT SUPPORT	45	24665	SCREW, 3.5 X 38
16	24639	BRUSH ADJUSTMENT KNOB	46	24666	BRUSH ROLLER SIDE COVER
17	24684	FRONT AXLE	47	24667	BRUSH ROLLER - PRO 380 (15")
18	24583	FRONT WHEEL	47	24668	BRUSH ROLLER - PRO 450 (18")
19	24640	BRUSH ADJUSTMENT SPRING	47	24669	BRUSH ROLLER - PRO 500 (20")
20	24641	REAR AXLE	48	24670	BRUSH MOTOR FILTER
21	24642	REAR WHEEL	49	24671	SCREW, 3.9 X 13
22	24643	REAR WHEEL RETAINER	50	24672	SCREW, 3.5 X 16
23	24644	SCREW, 2.9X16 (RELEASE PLATE)	51	24673	SCREW, 2.2 X 16
24	24645	BRUSH MOTOR GRILL	52	24674	RED & GREEN LENS SET
25	24646	BRUSH MOTOR EXHAUST FILTER	54	24676	BASE METAL GUIDE SET - 380 (15")
26	24647	GRILL STOP PLATE	54	24677	BASE METAL GUIDE SET - 450 (18")
27	24571	BRUSH MOTOR - PRO 380 (180W)	54	24678	BASE METAL GUIDE SET - 500 (20")
27	24681	BRUSH MOTOR - PRO 450/500 (200W)	55	24679	ROLLER SUPPORT O-RING
27a	24712	CARBON BRUSH, BR. MTR (BOTH)	56	24680	MALE / JOINT CONNECTOR
28	24648	BRUSH MOTOR GASKET KIT			
29	24649	BRUSH MOTOR SPACER			
30	24650	BRUSH MOTOR PULLEY (METAL)			

DUSTBANE PRO RX HEPA VACUUM BODY PARTS DIAGRAM



DUSTBANE PRO RX HEPA - VACUUM BODY PARTS LIST

ITEM #	CODE #	DESCRIPTION	ITEM #	CODE #	DESCRIPTION
01	24500	REAR BAG HOUSING COVER	33	24532	VAC MOTOR CIRCUIT BOARD
02	24501	GRILL COMPLETE	34	24533	WIRE HOLDER
02a	24503	SCENTED PAD	35	24612	FRAME HANDLE
04	24687	SAFETY SUPPORT KIT	36	24537	UPPER VAC FILTER
05	24504	INTERNAL FILTER	37	24538	VAC MOTOR TOP GASKET
06	24688	BAG ENTRANCE W/SAFETY SUPP	38	24613	3 POLE TERMINAL BLOCK
07	24689	HANDLE BUTTON ASSY- 2 POS.	39	24697	FOAM SILENCER
08	24604	SWIVEL DUSTING BRUSH	40	24698	VAC MOTOR GASKET
09	24605	DUSTING BRUSH SUPPORT	41	24699	REAR COVER LATCH & SPRING
10	24690	FRONT BAG HOUSING	42	24700	EXHAUST MICRO-FILTER (H-5PK)
11	24510	VALVE KIT	43	24701	EXHAUST GRILL
12	24511	VALVE FILTER	45	24702	FRONT GRILL ASSY
13	24512	O-RING	46	24703	HEPA JOINT PIN GUIDE
14	24691	FLEX HOSE W/SWIVEL CUFF	47	24548	JOINT PIN
15	24620	WAND/CREV. TOOL CLIP/HOLDER	48	24549	JOINT LOCK
16	24606	UPPER HOSE SUPPORT	49	24704	VAC MOTOR OUTER HOUSING
17	24607	HANDLE GRIP	50	24616	LOWER TUBE
18	24608	CREV.TOOL CLIP RETAINER	51	24705	INNER SUPPORT
19	24692	HANDLE TUBE W/BUTTONS	52	24553	UPPER TUBE
20		CORD CLIP	53	24554	O-RING
21	24693	HANDLE TUBE ASSY- 2 POS.	54	24706	INNER VAC MOTOR HOUSING
22	24610	ELECTRICAL SYSTEM ASSY	55	24707	EXTENSION TUBE INLET
23	24522	POWER CORD 3X18 SJT	56	24618	3 WIRE CORD HOUSING
24	24523	STRAIN RELIEF	57	24708	VAC MOTOR (750W)
25	24524	CORD CLAMP	58	24559	MOTOR FOAM GASKET
26	24694	NEW VAC SENSOR	59	24514	CREVICE TOOL
27	24526	COOLING VENT	60	24619	TELESCOPIC WAND
28	24527	MAIN SWITCH	61	24621	CONTACT CVR HOUSING - 4 POS.
29	24528	INDICATOR LIGHT	62	24622	CONTACT HOUSING
30	24695	PH-4 PAPER FILTER (HEPA-10PK)	63	24709	VAC SENSOR ADAPTOR
31	24530	LOWER CORD HOOK	64	24710	BUTTON COVER KIT
32	24696	COVER HANDLE W/O KNOB	65	24711	O-RING